

Date: Monday, 6/12/2006 3:43:23 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING BRACKET
 Job Number : 27524
 Estimate Number : 10604
 P.O. Number : N/A Part Number : D2581
 This Issue : 6/12/2006 S.O. No. : N/A Drawing Number : D2581 REV A1
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A1
 Previous Run : 26204 Material : N/A
 Written By : *See Comment Below* Due Date : 6/28/2006 Qty: 52 Um: Each
 Checked & Approved By : *06.06.13*
 Comment : Est. D 01.07.07 Added info to step 2 SM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O:

Laser cut as per Dwg D2581

Material: 304/316 SS 0.125" thick

Material release note required

(M304/50125) 304/316 SS - 125" Thk.
Batch: M6789

06.06.14

2.0 ~~D2581F~~



Mounting Bracket

Water Jet

Dwg Rev: A1

Comment: Qty: 1.0000 U(s)/Unit Total: 52.0000 U(s)

Mounting Bracket

06.06.14

06.06.14

3.0 ~~PACKAGING 1~~



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

06.06.14

52

4.0 ~~QC6~~ *QC8*



DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

06.06.15

52

5.0 SMALL FAB 1



SMALL & MEDIUM FAB RESOURCE 1



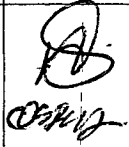
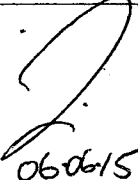


Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Debur

H.M 06-06-16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
060615	5	holes need to be cleaned up with the drill bit. Mildly tapered hole, within tolerance		open hole manually as per Dwg	2/2/15 M.H	 060615	 060615	 060615

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/06/15

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Monday, 6/12/2006 3:43:23 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 27524

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

SB 06/06/17 (52)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Job 06-19 (52)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CA

SB 06/06/19 (52)

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/06/20 (32)

Job Completion



CU 06-06/19

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

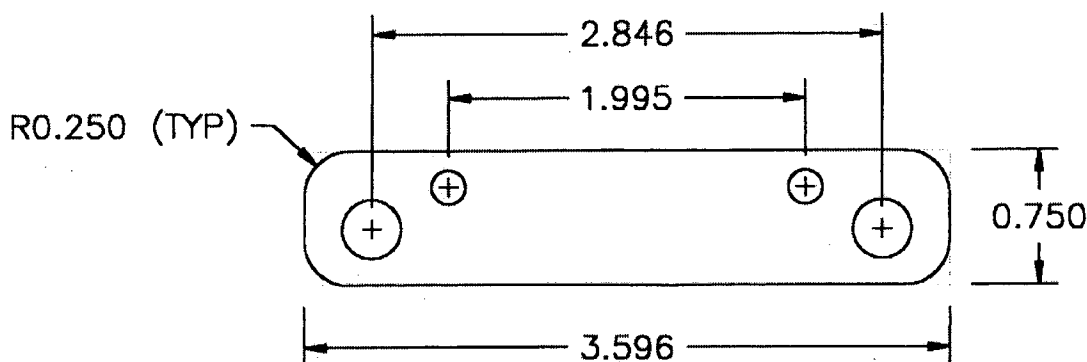
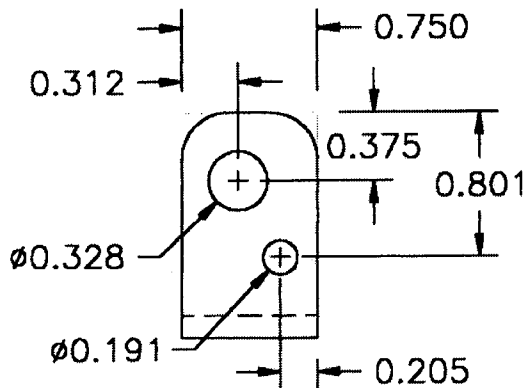
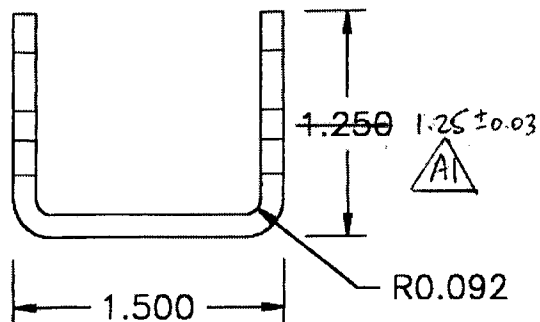
QA: N/C Closed: _____ Date: _____

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE	TITLE	SCALE	
96.06.27	MOUNTING BRACKET	1:1	
AI	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
96/07/23 BWS



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27524

